



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7304
Job Sheet 204952



Part No: 647.7304

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Cable Cutters System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/23/19

Job Tracking No:

Due Date: 10/28/20 *26 Jun*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.7300 REV:D IPP REV:A 16.04.27 NEW ISSUE DD VERF:JLM IPP REV:B 16.11.15 dwg rev.c DD
VERF:JLM IPP REV:C 17.12.07 AS PER DWG REV:D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/28/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S282429



Part: 647.7304

Job No: 204952

Serial No/Batch: S282429

Revision: D

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA 16/11/2016, T6, STC LoA R

Plex 12/23/19 1:32 PM Dart.lajeunesse.marie

120	QC 4	1 pcs	10/28/20	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	JUN 11 2020
					QC 4 - 9	
					QC 4 - 46	DAS
					QC 4 - 68	69
					QC 4 - 72	9-89
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					Packaging 3 - 1 - B4B	JUN 11 2020
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
130	Packaging 3-1 - Stock - B4B	1 pcs	10/28/20	0.00 0.00	Packaging 3 - 4 - B4B	DAS
					Packaging 3 - 5 - B4B	69
					Packaging 3 - 6 - B4B	9-89
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
					DC - 1 - B4B	JUN 11 2020
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	10/28/20	0.00 0.00	QC 21 - FG - 21	JUN 11 2020
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	70

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7304

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7304

140 - (QC21- Final Inspection - Work Order Release)

016145

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2600-LW	Washer, Camlock Retaining	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5255154
26R16-1	Camloc Receptacle - 601.3006	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5099726
26S8-11	Camloc Stud	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	6098207
647.7501	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5267991
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5276468
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5115992
MS21042L08	Nut	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5250162
647.1913	Tee	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100035
647.1915	Support Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100793
647.1814	Gusset LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100792
647.1815	Gusset RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100789
647.7702	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258859
647.7701	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258875
647.1818	Nose Door Spacer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101874
647.1810	Nose Door Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5270712
647.0112	Strut Bracket	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5258631
647.7910	Angle Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103853
647.7911	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101179
647.7912	Clip	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5101177
647.7913	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5270975
647.7914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099226
647.7915	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099324
647.7916	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5100785
647.7917	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5103376
647.7918	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5103809
647.7819	Cross Bracket Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136824
647.7821	Eye Bolt Fitting LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5035180
647.7822	Eye Bolt Fitting RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5035905
647.1914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101859
647.1602	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218327
647.1811	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5103758
647.1812	Shim	13 pcs (13 ea)	110-Packaging 1 - Pick Kit	5230491
601.3011	P-Seal	1.4000 ft (1.4 ea)	110-Packaging 1 - Pick Kit	5078874
647.3201	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5276413
MS21266-2N	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5227859
AN44-12A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235267
AN665-34R	Clevis	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5239635
MS21047-3	Nut Plate	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5218038
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5260979
AN3-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228829
AN4CH6A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5134880
AN4C7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5251071
NAS6603-12	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228707
NAS6603-16	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5286372
MS21042L3	Nut	35 Ea (35 ea)	110-Packaging 1 - Pick Kit	52606518/526786x18
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5278891
AN316C4R	Nut, Jam	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5237720
647.8510	Insert	20 pcs (20 ea)	110-Packaging 1 - Pick Kit	5249792
647.8511	Insert	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5249783
647.8512	Insert	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5248754
MS21042L5	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5222883
MS27039-08-07	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5044221
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5217871
MS27039-1-07	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5143498
MS27039-1-09	Screw	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5133780

MS27039-1-10	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5259047
MS27039-1-12	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5231298
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235464
MS27039-1-15	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5237872
MS27039-1-16	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235395
MS27039-1-17	Screw (601.1954)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5248039
MS24694-S54	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5228823
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5233930
CCR264SS-3-03	Cherry Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5254987
CCR274SS-3-03	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5135470
CR3213-4-2	Cherry Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5249577
CR3213-4-3	Rivet, Cherry	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5228824
CR3213-4-4	Rivet, Cherry	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5231216
CR3213-4-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5235316
CR3213-4-6	Rivet	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	5265789
CR3213-5-3	Cherry Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5261487
CR3213-5-4	Cherry Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5264516
CR3522-4-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	526589
CR3522-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5237817
CR3212-5-6	Cherry Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F124259
NAS1149FN832P	Washer (AN960-8)	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5248080
NAS1149F0332P	Washer (AN960-10L)	89 Ea (89 ea)	110-Packaging 1 - Pick Kit	5247851
NAS1149C0432R	Washer (AN960C416L)	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5257777
NAS1149F0532P	Washer (AN960-516L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	F186577
90965A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5073066
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5266998
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5228564
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264528.3
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264522
647.7823	Cross Bracket Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108183
647.2114	Upper U Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5248563
647.1404	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5245514
MS27039-08-19	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	525575035 462
CR3523-4-3	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5134757
CR3523-4-4	Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5228829
CR3523-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5231280
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5279601(x1) 5282263(x1)
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5232570
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5251011
93635A212	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5133277
MS27039-1-18	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5124326-1
601.3902	Eye Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5114878

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	2600-LW	2	142	0
	26R16-1	2	28	0
	26S8-11	2	42	0
	600.0990	1	33	0
	600.0991	1	33	0
	600.1012	1	25	0
	601.2045	1	20	0
	601.2999	3	32	0
	601.3011	1	105	0
	601.3902	2	16	0
	647.0112	4	36	0
	647.1404	1	2	0
	647.1601	1	1	0
	647.1602	1	4	0
	647.1610	1	27	0
	647.1702	2	0	0
	647.1810	1	12	0
	647.1811	2	40	0
	647.1812	13	58	0
	647.1814	1	33	0

647.1815	1	22	0
647.1818	1	45	0
647.1913	1	33	0
647.1914	1	29	0
647.1915	1	28	0
647.2114	1	7	0
647.3201	1	3	0
647.7501	1	3	0
647.7701	2	12	0
647.7702	2	13	0
647.7819	1	37	0
647.7821	1	37	0
647.7822	1	35	0
647.7823	1	35	0
647.7910	2	45	0
647.7911	2	27	0
647.7912	4	125	0
647.7913	2	12	0
647.7914	1	32	0
647.7915	1	30	0
647.7916	2	40	0
647.7917	1	38	0
647.7918	1	23	0
647.8510	20	47	0
647.8511	4	46	0
647.8512	2	25	0
90965A160	3	82	0
93635A212	4	47	0
AN3-11A	4	327	0
AN3-4A	2	363	0
AN316C4R	4	72	0
AN44-12A	2	14	0
AN4C7A	4	187	0
AN4CH6A	1	49	0
AN665-34R	4	149	0
CCR264SS-3-03	24	344	0
CCR274SS-3-03	4	171	0
CR3212-5-6	2	77	0
CR3213-4-2	4	132	0
CR3213-4-3	24	321	0
CR3213-4-4	16	641	0
CR3213-4-5	8	428	0
CR3213-4-6	17	154	0
CR3213-5-3	16	328	0
CR3213-5-4	12	164	0
CR3522-4-3	8	85	0
CR3522-5-3	8	116	0
CR3523-4-3	4	60	0
CR3523-4-4	24	147	0
CR3523-5-3	8	91	0
LN9025-0820K	8	92	0
LN9037-08018	8	86	0
MS21042L08	10	794	0
MS21042L3	35	1,186	0
MS21042L4	4	3,508	0
MS21042L5	4	613	0
MS21047-3	12	412	0
MS21266-2N	1	25	0
MS24694-S54	5	250	0
MS27039-08-07	1	235	0
MS27039-08-13	4	236	0
MS27039-08-19	5	842	0
MS27039-1-07	3	72	0
MS27039-1-09	12	240	0
MS27039-1-10	6	274	0
MS27039-1-12	2	305	0
MS27039-1-14	4	122	0
MS27039-1-15	1	317	0
MS27039-1-16	4	408	0
MS27039-1-17	2	18	0
MS27039-1-18	2	1,058	0
NAS1149C0432R	12	2,224	0

12/23/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

NAS1149F0332P	89	4,686	0
NAS1149F0532P	4	1,390	0
NAS1149FN832P	25	1,652	0
NAS6603-12	4	95	0
NAS6603-16	4	43	0

Part Specifications

Specifications could not be found.

Plex 12/23/19 1:32 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					